

### **Product Selector and Application Guide**

**APP and SBS Torch On Roofing Systems** 

## Introduction

FIX-R Torch On Roofing Systems are torch-applied for flat and pitched roofs, consisting of reinforced bitumen membranes using polyester reinforcements with exceptional mechanical strength and dimensional stability. The reinforcements are impregnated and then coated with specially formulated SBS (Styrene Butadiene Styrene) modified bitumen or APP modified bitumen.

# FIX-R's range of Torch On Felts offer quality solutions that get the job done.





### FIX-R 20 SBS Modified Torch On Capsheet

Suitable for use as the uppermost layer of a built-up roofing system, FIX-R 20 is a non-woven polyester based torch applied capsheet, coated with an SBS rubber modified bitumen coating.

### Features & benefits:

- 20 years insurance backed materials guarantee
- Torch on application
- Strong polyester reinforcement
- Flexible SBS Bitumen
- Low temperature flexibility 15°C
- Cost effective performance

#### **Product Details**

| Product          | FIX-R 20 SBS T-0 Capsheet | Colours                       |
|------------------|---------------------------|-------------------------------|
| Roll Weight (kg) | 40kg                      | Green                         |
| Kg/m²            | 5Kg/m²                    | Black                         |
| Roll Dimensions  | 8m x 1m                   |                               |
| Base Type        | Polyester                 | <b>CE</b><br>0086-CPD-537 586 |

### **Typical Properties**

| Property                    | Test Method     | Unit   | FIX-R 20 SBS<br>T-O Capsheet |
|-----------------------------|-----------------|--------|------------------------------|
| Tensile Strength            | BSEN 12311-2000 | N/50mm | MD >500<br>TD >400           |
| Elongation at break         | BSEN 12311-2000 | %      | MD >20<br>TD >30             |
| Low Temperature Flexibility | BSEN 1109-2000  | °C     | ≤-15                         |





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### FIX-R SBS & APP Torch On Roofing System



The FIX-R Torch On Roofing System is a torch applied built up roofing system for flat and pitched roofs and includes venting layers, capsheets and underlays. Available in 4 mineral colours: Green, Blue-Grey, Brown and Black they are ideal for new roofs and the repair of existing felt and asphalt roofs.

### Features & benefits:

- 15 year warranty on all products within the systems
- Tough polyester reinforcement for membrane strength and durability
- Excellent adhesion facilitates all detailing work
- High resistance to puncture
- Rapid melt sacrificial backing speeds torching application



|  | Guarantee* | Roll<br>Length/<br>Width | Finish            | Roll<br>Weight | Weight m²             |
|--|------------|--------------------------|-------------------|----------------|-----------------------|
| FIX-R SBS/APP Sanded Top Layer               | 15 Years   | 8 x 1m                   | Sand              | 36.0kg         | 4.5kg/m <sup>2</sup>  |
| FIX-R SBS/APP Capsheet                       | 15 Years   | 8 x 1m                   | Green Mineral     | 38.0kg         | 4.75kg/m <sup>2</sup> |
| FIX-R SBS/APP Capsheet                       | 15 Years   | 8 x 1m                   | Blue/Grey Mineral | 38.0kg         | 4.75kg/m <sup>2</sup> |
| FIX-R SBS/APP Capsheet                       | 15 Years   | 8 x 1m                   | Brown Mineral     | 38.0kg         | 4.75kg/m <sup>2</sup> |
| FIX-R SBS/APP Capsheet                       | 15 Years   | 8 x 1m                   | Black Mineral     | 38.0kg         | 4.75kg/m <sup>2</sup> |
| FIX-R Universal SBS/APP Underlay             | 15 Years   | 16 x 1m                  | Sand              | 36.0kg         | 2.25kg/m <sup>2</sup> |
| FIX-R Universal Torch On<br>Venting Underlay | -          | 20 x 1m                  | Sand              | 28.0kg         | 1.4kg/m²              |

\*Build up must be installed in accordance with the British Standards Code of Practice. \*When FIX-R capsheet is used in conjunction with FIX-R underlay.

Email: info@fix-r.co.uk

www.fix-r.co.uk



## Technical

#### Application

FIX-R Torch On Capsheets should be installed in accordance with BS8217 and BS6229. The application should follow the recommended good practices for torch-applied membranes.



#### Preparation

The surface over which the membranes are to be installed should be clean and dry and the deck must comply with the relevant requirements of BS6229. If a primer is necessary, this must be allowed to dry completely. Porous or very dusty / friable surfaces may require a second coat of bitumen primer.

#### Installation

Normal good practice must be followed and be generally in accordance with BS8217.

Apply the Torch On Capsheet by melting the heat dispersible backing and coating to create a molten flow in front of the roll. The flame of the torch should be applied at the low point where the roll meets the underlay. As the film and bitumen melts, roll the roofing membrane forward. Side joints in the sheets should be fully bonded and formed using the 75mm selvedge, end laps should be a minimum of 100mm. A bead of bitumen must exude from all side and end laps joints to ensure a seal.

In compliance with good roofing practice, completed work should be protected from damage, particularly if following trades will be working on or over the roof.

Care must be taken when applying these torch on membranes in close proximity to combustible materials, decorative coatings and heat sensitive materials.

#### Storage

FIX-R Torch On Capsheets should be stored on end, on a clean level surface away from excessive heat and under cover.

FIX-R, Harding Way, St Ives, Cambridgeshire, PE27 3YJ

Tel: 01480 466777 Fax: 01480 290133 Email: info@fix-r.co.uk All the information in this product sheet is based on practical experience and is published in good faith. However, because we have no control over the manner or conditions in which our products are used, or over work undertaken or end product manufactured by the purchaser, we cannot accept liability for results. Responsibility for ascertaining the suitability of products for their purposes rests with the purchaser. All conditions, representations, statements, warranties or guarantees whatsoever, whether express, implied or statutory, in respect of any goods manufactured, sold or supplied by us are hereby expressly excluded and we accept no liability in respect of any claim for damage or consequential loss caused to any property arising directly or indirectly out of the use of our products or goods. FIX-R reserves the right to change product specifications without notice. VERS 2. 05/2017