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Agrément Certificate

19/5689

Product Sheet 2

SIG GRP FLASHINGS

TIL-R GRP VALLEY TROUGH FOR SLATED ROOFS

This Agrément Certificate Product Sheet⁽¹⁾ relates to TIL-R GRP Valley Trough for Slated Roofs, for use in slated roofs constructed in accordance with the relevant requirements of BS 5534 : 2014. The product provides a weatherproof junction where there are changes in direction or material in a slated roof structure.

(1) Hereinafter referred to as 'Certificate'.

CERTIFICATION INCLUDES:

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.



KEY FACTORS ASSESSED

Watertightness — as part of a complete roof, the product will resist the passage of moisture into the interior of the building (see section 6).

Properties in relation to fire — the product, when used as part of a complete roof, will be unrestricted under the national Building Regulations (see section 7).

Strength — the product has adequate strength to resist the normal loads and impacts associated with installation of the roof (see section 8).

Durability — under normal service conditions, the product will have a service life in excess of 20 years (see section 10).



The BBA has awarded this Certificate to the company named above for the product described herein. This product has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate

On behalf of the British Board of Agrément

Date of First issue: 18 September 2019

John Albon
Chief Scientific Officer

Claire Curtis-Thomas
Chief Executive

The BBA is a UKAS accredited certification body – Number 113.

The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at www.bbacerts.co.uk
Readers are advised to check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA direct.
Any photographs are for illustrative purposes only, do not constitute advice and should not be relied upon.

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Regulations

In the opinion of the BBA, TIL-R GRP Valley Trough for Slated Roofs, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements of the following Building Regulations (the presence of a UK map indicates that the subject is related to the Building Regulations in the region or regions of the UK depicted):



The Building Regulations 2010 (England and Wales) (as amended)

Requirement:	B4(2)	External fire spread
Comment:		The product, when used as part of a complete roof, will not affect the fire rating of the roof construction. See section 7 of this Certificate.
Requirement:	C2(b)	Resistance to moisture
Comment:		The product will contribute to a roof satisfying this Requirement. See section 6 of this Certificate.
Regulation:	7	Materials and workmanship (applicable to Wales only)
Regulation:	7(1)	Materials and workmanship (applicable to England only)
Comment:		The product is acceptable. See section 10 and the <i>Installation</i> part of this Certificate.



The Building (Scotland) Regulations 2004 (as amended)

Regulation:	8(1)	Durability, workmanship and fitness of materials
Comment:		The use of the product satisfies the requirements of this Regulation. See section 10 and the <i>Installation</i> part of this Certificate.
Regulation:	9	Building standards applicable to construction
Standard:	2.8	Spread from neighbouring buildings
Comment:		The product can be regarded as having low vulnerability with reference to clause 2.8.1 ⁽¹⁾⁽²⁾ of this Standard, and will not affect the fire rating of the roof construction. See section 7 of this Certificate.
Standard:	3.10	Precipitation
Comment:		The product will contribute to a roof satisfying clauses 3.10.1 ⁽¹⁾⁽²⁾ and 3.10.8 ⁽¹⁾⁽²⁾ of this Standard. See section 6 of this Certificate.
Standard:	7.1(a)	Statement of sustainability
Comment:		The product can contribute to meeting the relevant requirements of Regulation 9, Standards 1 to 6 and therefore will contribute to a construction meeting a bronze level of sustainability as defined in this Standard.
Regulation:	12	Building standards applicable to conversions
Comment:		Comments in relation to the product under Regulation 9, Standards 1 to 6 also apply to this Regulation, with reference to clause 0.12.1 ⁽¹⁾⁽²⁾ and Schedule 6 ⁽¹⁾⁽²⁾ .

(1) Technical Handbook (Domestic).

(2) Technical Handbook (Non-Domestic).



The Building Regulations (Northern Ireland) 2012 (as amended)

Regulation:	23(a)(i)	Fitness of materials and workmanship
Comment:	(iii)(b)(i)	The product is acceptable. See section 10 and the <i>Installation</i> part of this Certificate.
Regulation:	28(b)	Resistance to moisture and weather
Comment:		The product will contribute to a roof satisfying this Regulation. See section 6 of this Certificate.

Regulation: 36(b)

Comment:

External fire spread

The product, when used as part of a complete roof construction, will not affect the fire rating of the roof construction. See section 7 of this Certificate.

Construction (Design and Management) Regulations 2015**Construction (Design and Management) Regulations (Northern Ireland) 2016**

Information in this Certificate may assist the client, designer (including Principal Designer) and contractor (including Principal Contractor) to address their obligations under these Regulations.

See section: 3 *Delivery and site handling* (3.1) of this Certificate.

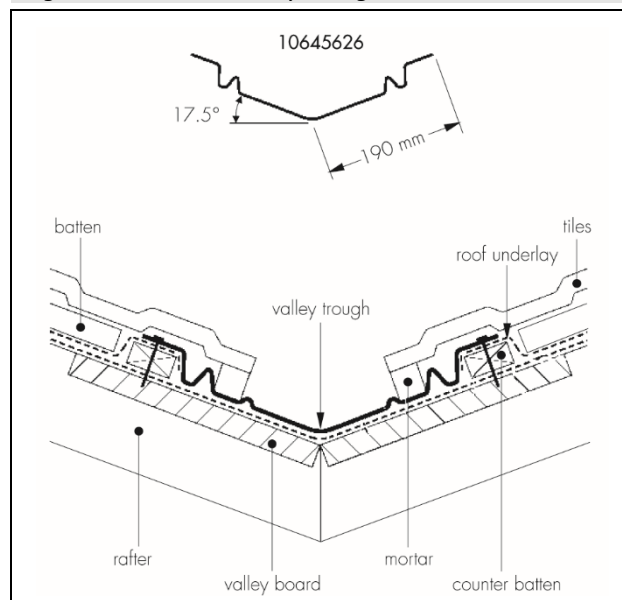
Additional Information**NHBC Standards 2019**

In the opinion of the BBA, TIL-R GRP Valley Trough for Slated Roofs, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying relevant requirements in relation to *NHBC Standards*, Chapter 7.2 *Pitched roofs*.

Technical Specification**1 Description**

1.1 TIL-R GRP Valley Trough for Slated Roofs is a glass fibre reinforced polyester laminate to the profile illustrated in Figure 1.

Figure 1 TIL-R GRP Valley Trough



1.2 The product code is 10645625.

1.3 The product is supplied in 3 m lengths. It is produced with a pitch of 17.5° but can be adapted by bending to accommodate roof pitches from 17.5 to 60°.

1.4 The product is finished in Standard Grey (other colours are available to order). It is also available with a laminated film on the upper surface which improves the weather resistance of the GRP (glass fibre-reinforced polyester).

2 Manufacture

2.1 Glass fibre mats are impregnated with resin and are laminated with a polyester carrier film and a weather protection film to the required profile.

2.2 As part of the assessment and ongoing surveillance of product quality, the BBA has:

- agreed with the manufacturer the quality control procedures and product testing to be undertaken
- assessed and agreed the quality control operated over batches of incoming materials
- monitored the production process and verified that it is in accordance with the documented process
- evaluated the process for management of nonconformities
- checked that equipment has been properly tested and calibrated
- undertaken to carry out the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.

3 Delivery and site handling

3.1 The product is delivered to site in packs of 10 units, each unit marked with the size, the application and the BBA logo incorporating the number of this Certificate.

3.2 The packs should be stored flat or on end, on a smooth, clean, dry surface, under cover and protected from sunlight.

Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on TIL-R GRP Valley Trough for Slated Roofs.

Design Considerations

4 Use

TIL-R GRP Valley Trough for Slated Roofs, when designed and installed in accordance with the relevant parts of BS 5534 : 2014, BS 8000-0 : 2014 and BS 8000-6 : 2013, is satisfactory for use as a valley trough in slated pitched roofs to provide a weatherproof finish where there are changes in direction or material in a roof structure.

5 Practicability of installation

The product is designed to be installed by roofers experienced with this type of product.

6 Weathertightness



The product will adequately resist the passage of moisture to the interior of the building and so satisfy the requirements of the national Building Regulations.

7 Properties in relation to fire



Samples of GRP, representative of that used in the manufacture of the products, when tested in accordance with BS 476-3 : 2004, achieved an EXT.S.AB rating.

8 Strength

The product will resist the normal loads and impacts associated with installation and use.

9 Maintenance

Minimal maintenance is necessary and the smooth finish will restrict and inhibit mould and fungal growth.

10 Durability



The product, when subjected to normal conditions of exposure and use, will have a service life in excess of 20 years.

Installation

11 General

Installation of TIL-R GRP Valley Trough for Slated Roofs must be in accordance with this Certificate, the Certificate holder's instructions and the relevant recommendations of BS 5534 : 2014, BS 8000-0 : 2014, BS 8000-6 : 2013 and the NFRC Technical Bulletin 28.

12 Procedure

12.1 The trough must be fixed onto counter battens, and onto new or existing valley boards. It is recommended that valley boards are used for all valley details, either 6 mm continuous ply boards laid over the rafters and supported on timber noggins, or 12 mm ply (or 19 mm softwood) set between the rafters supported on bearers.

12.2 The valley must first be lined longitudinally with BS 8747 : 2007 Type 1F or BBA-approved roofing underlay for the width of the valley boards. The pitch angle of the valley trough will adapt to suit pitches from 17.5 to 60°.

12.3 Counter battens of the same depth as the tiling battens must be fitted onto the valley boards over the underlay at an appropriate distance from the valley centre to accommodate the trough, and nailed through into the main rafters/trusses below.

12.4 The lengths of trough must be firmly pressed down onto the valley board and then nailed to the counter batten at a maximum of 500 mm centres, using clout head nails or nails of a quality acceptable in good roofing practice.

12.5 The slating underlay must then be laid and dressed over the counter batten. Tiling battens must be fitted with the ends firmly located onto the valley boards, positioned close to the counter batten, and taking care not to damage the underlay. The slating underlay can then be laid over or under the trough. If laid over the trough, it must not extend beyond the outer water channel.

12.6 The fascia board must be cut to allow the trough to pass through and discharge into the gutter without flattening out. Using a fine-toothed hacksaw, the end of the trough must be trimmed to the approximate centre line of the gutter. Alternatively, a soaker of minimum Code 4 lead or BBA/third party approved lead replacement flashing material may be fitted and dressed into the gutter. The trough must then be carefully fitted, starting at the foot of the valley, ensuring that they are located centrally on the valley boards, before nailing the sides into the counter battens at 500 mm centres maximum and allowing a 150 mm overlap when measured vertically.

12.7 At the head of the valley, a lead saddle (minimum Code 4) or BBA/third party approved lead replacement flashing material of sufficient length must be fixed to lap over the trough by the same length of lap required between the two valley trough units.

12.8 At dormers, a lead soaker must be used at the base of the valley to dress onto the adjacent tiling. At sprocketed eaves or mansards, separate lengths of trough must be fitted above and below, with a lead saddle of sufficient lap length to link the two parts.

12.9 The slates must then be laid dry, the cut line marked and the tiles removed before cutting. They can then be re-laid in position, and bedded onto mortar on the bonding strip, ensuring no blockage of the water channels behind the bedding line occurs.

13 Finishing

The roof slating must be carried out in accordance with the relevant parts of BS 5534 : 2014, BS 8000-0 : 2014 and BS 8000-6 : 2013.

14 Repair

Damaged lengths can be replaced without having to remove adjacent lengths.

Technical Investigations

15 Tests

Tests were carried out and the results assessed to determine:

- density
- glass/resin ratio
- dimensional checks
- hardness
- cross-breaking strength
- impact resistance
- effect of elevated temperatures
- effect of water soak.

16 Investigations

16.1 The manufacturing process was evaluated, including the methods adopted for quality control, and details were obtained of the quality and composition of the materials used.

16.2 An assessment was made of the results of a fire test in accordance with BS 476-3: 2004.

16.3 A survey of users was carried out to assess performance in use.

Bibliography

BS 476-3 : 2004 *Fire tests on building materials and structures — Classification and method of test for external fire exposure to roofs*

BS 5534 : 2014 + A2 : 2018 *Slating and tiling for pitched roofs and vertical cladding — Code of practice*

BS 8000-0 : 2014 *Workmanship on construction sites — Part 0 : Introduction and general principles*

BS 8000-6 : 2013 *Workmanship on building sites — Code of practice for slating and tiling of roofs and walls*

BS 8747 : 2007 *Reinforced bitumen membranes (RSMs) for roofing — Guide to selection and specification*

NFRC Technical Bulletin 28 : 2002 *Inclined preformed GRP valley troughs*.

17 Conditions

17.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page – no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document – it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

17.2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

17.3 This Certificate will remain valid for an unlimited period provided that the product/system and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

17.4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

17.5 In issuing this Certificate the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- actual installations of the product/system, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product/system is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product/system, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to CE marking.

17.6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.